

EUROMAP 81	Electrical Interface for Safety Signals
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2.2 Contact specification

- The voltages of the signals must not exceed 50 V DC.
- A current of at least 6 mA must be maintained during signalling.
- The maximum current is 2 A.

2.3 Plug contact assignment

**Table 1: Plug on machine A
Signals from machine A to machine B**

Contact No. see fig. 1	Signal designation	Description
A1/A5	Emergency stop of machine A channel 1	The switch contact shall be open when emergency stop device of machine A is being actuated. Opening the switch contact causes emergency stop of machine B.
A2/A6	Safety devices of machine A channel 1	The switch contact is closed when safety devices (e.g. safety guards, footboard safety, etc.) on machine A are operative so that dangerous movements of machine B are possible. The signal is active in any operation mode.
A3/A7	Emergency stop of machine A channel 2	The switch contact shall be open when emergency stop device of machine A is being actuated. Opening the switch contact causes emergency stop of machine B.
A4/A8	Safety devices of machine A channel 2	The switch contact is closed when safety devices (e.g. safety guards, footboard safety, etc.) on machine A are operative so that dangerous movements of machine B are possible. The signal is active in any operation mode.

**Table 2: Plug on machine A
Signals from machine B to machine A**

Contact No. see fig. 1	Signal designation	Description
B1/B5	Emergency stop of machine B channel 1	The switch contact shall be open when the emergency stop device of machine B is being actuated. The switch contact opening causes emergency stop of machine A. The switch contact shall be operative if machine B is switched off. It is recommended that the switch contact is operative when machine B is unselected.
B3/B7	Emergency stop of machine B channel 2	The switch contact shall be open when the emergency stop device of machine B is being actuated. The switch contact opening causes emergency stop of machine A. The switch contact shall be operative if machine B is switched off. It is recommended that the switch contact is operative when machine B is unselected.
B2/B6/B7/B8	Spare	Not used

Figure 3 shows the schematic drawing of the interface.

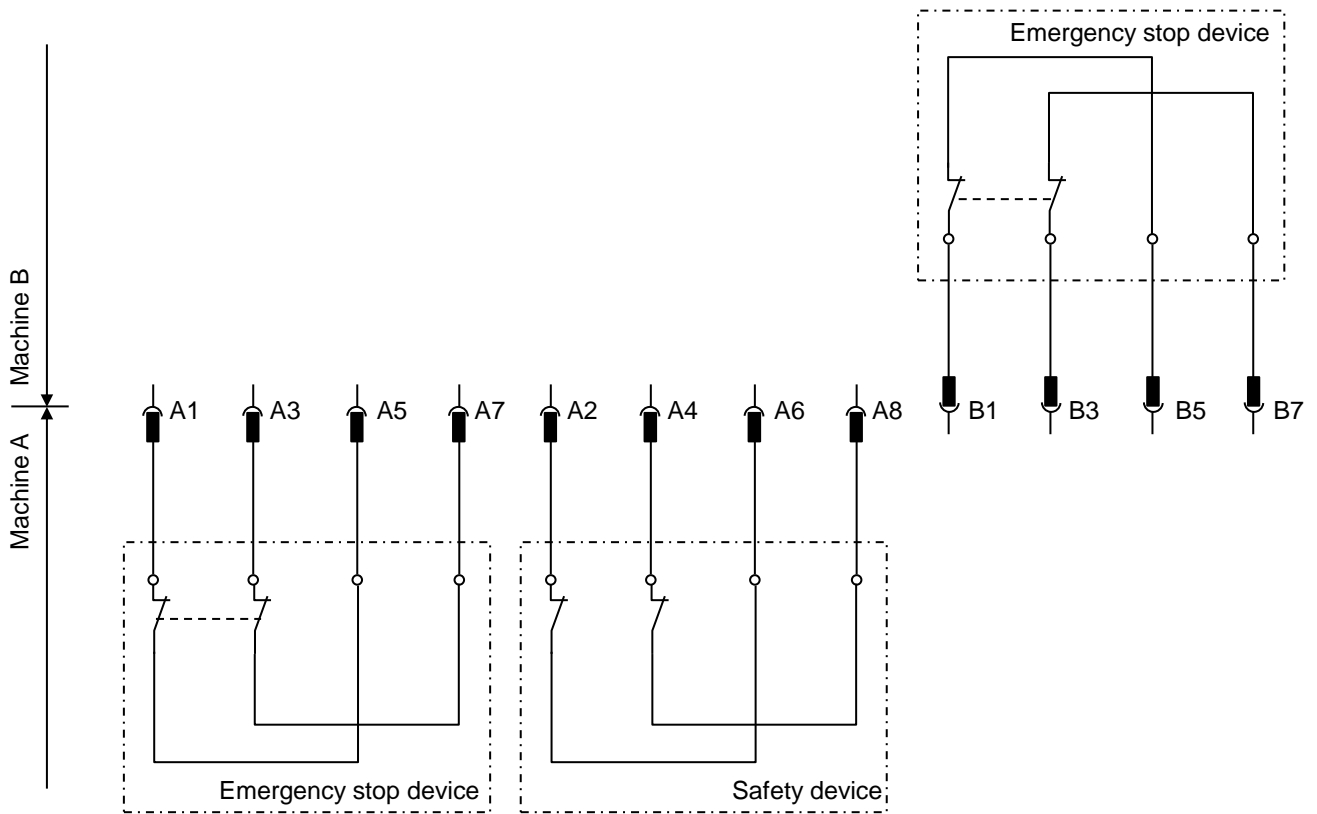


Figure 3: Schematic drawing of the interface

3 Sources of supply

A list of suppliers for the plugs described in clause 2 can be downloaded from the following website:
<http://www.euromap.org/technical-issues/technical-recommendations>

EUROMAP

Europäisches Komitee der Hersteller von Kunststoff- und Gummi-
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